

ZnSe WHITE LED

MODEL: RLZB-32 (Bullet type Lamp, 3mm-round, with flange)

1. SPECIFICATION:

1.1 Absolute maximum ratings at Ta=25

Parameter	Symbol	Value	Unit
Power dissipation	Pd	45	mW
DC forward current	If	20	mA
Peak forward current	Ifpm	20	mA
Reverse voltage	Vr	10	V
Operating temperature range	Topt	-20 ~ +75	
Storage temperature range	Tstg	-40 ~ +100	

Notes)

- The half-life of the optical output at 25 is over 3,000hrs at the above If condition.
- Recommended If at 75 is 10mA. The half-life under such condition is over 1,000hrs.
- The half-life of the lamp is inversely proportional to the square of the operating current.
(The If-Ta curve is also shown in sheet 1.)

1.2 Typical electrical/optical properties at Ta=25

Parameter	Symbol	Condition	Min.	typ.	Max.	Unit
Forward voltage	Vf	If=20mA	2.35	2.65	2.85	V
		If=1mA	2.34	2.37	2.40	
Reverse voltage	Vr	Ir=1 μ A	5	>30	>30	V
ESD threshold	VESD	100pF/1.5k	2	8		kV
Peak wavelength 1	p1	If=20mA	481	484	487	nm
Peak wavelength 2	p2		595	605	615	
Luminous intensity	Rank A	If=20mA	4000	4500	5000	mcd
	Rank N		3000	3500	4000	
	Rank S		2000	2500	3000	
Viewing angle	2 1/2	If=20mA	15	20	25	degree

Notes)

- Peak wavelength 1 and 2 refers to emissions from the active layer and the substrate, respectively. White color is obtained by mixing these two light emissions.
- Rank S type lamp employs optical diffuser inside epoxy bulb.
- If-Vf, Po-If, and Po-Ta characteristics of a typical white LED lamp is shown in sheet 2.
- A typical Viewing Angle data is shown in Sheet 3.

1.3 White color Rank classification of chromaticity at Ta=25

(If=20mA)

	Rank B			
X	0.20	0.08	0.23	0.285
Y	0.20	0.28	0.33	0.25

	Rank P			
x	0.285	0.23	0.345	0.34
y	0.25	0.33	0.37	0.28

	Rank Y			
X	0.34	0.345	0.43	0.39
Y	0.28	0.37	0.395	0.31

	Rank O			
x	0.39	0.43	0.56	0.58
y	0.31	0.395	0.44	0.42

Notes)

- (x,y) is chromatic coordinates in CIE color diagram. Rank areas are shown in Sheet 4.
- Tolerance of chromaticity is +/-0.02.
- The correlated color temperature for Rank B varies from 12,000K to infinity.
For Rank P, it varies from 5,000K to 12,000K. For Rank Y, it varies from 3,000K to 5,000K.
For Rank O, it varies from 1,600K to 3,000K.
- The narrower color ranks which the customer requires can be offered by a special contract between the two parties.
- The color of White LED is changed a little by an operating current
- A typical light emission spectrum of the white LED (Rank P) is shown in sheet 1.

2 OUTLINE DIMENSIONS AND MATERIALS

Please refer to Sheet 5.

Material as follows; Chip: Zinc Selenide (ZnSe) and ZnSe-related compound
Lens: Epoxy Resin
Leadframe: Ag plated iron alloy

3 PRODUCT NAME INDICATION

· Product Number

The first five characters show model number. Followings are representative of ranks.

RLZB-32

- Ranking by Luminous Intensity
- Ranking by Color

· Lot Number

The first five characters show model number. Followings are representative of ranks.

YYMM- XXX

- YY - Year (02 for 2002, 03 for 2003,....)
- MM - Month (01 for Jan., 02 for Feb.,)
- Epitaxial Chamber suffix (L,....)
- XXX - Product Number (representative lot number of epitaxial growth)
- Substrate dopant suffix (P for Aluminum, C for Iodine)

4 RELIABILITY

4.1 Test Item and Result

Test Item	Test Condition	Result
Consecutive operating lifetime test	$I_f=20\text{mA}$ / DC, $T_a=25$, $t=1,000\text{hours}$	0/18
High temperature storage lifetime test	$T_a=85$, $t=1,000\text{hours}$	0/18
Temperature humidity storage lifetime test	$T_a=60$, RH=90%, $t=1,000\text{hours}$	0/18
Soldering heat test	$T=260$, $t=5\text{sec.}$ 3mm from the bottom of the epoxy bulb	0/18

Note)

- The reliability guarantee criterion is defined by MIL-S-19500H. The data shows LTPD is 15%.

4.2 Criteria For Judging The Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			Min.	Max.
Forward Voltage	V_f	$I_f=20\text{mA}$	-	U.S.L.x1.1
Luminous Intensity	I_v	$I_f=20\text{mA}$	L.S.L.x0.5	-

Note)

- U.S.L.: Upper Standard Level., L.S.L: Lower Standard Level.

5 CAUTIONS

Care should be taken after due consideration when using LEDs.

5.1 Lead Forming

- When forming leads, the leads should be bent at a point at last 3 mm from the base of the epoxy bulb. Do not use the base of the leadframe as a fulcrum during lead forming.
- Lead forming should be done before soldering
- Do not apply any bending stress to the base of the lead. The stress to the base may damage the LED's characteristics or it may break the LEDs.
- When mounting the LEDs onto a printed circuit board, the holes on the circuit board should be exactly aligned with the leads of the LEDs. If the LEDs are mounted with stress at the leads, it causes deterioration of the epoxy resin and this will degrade the LEDs.

5.2 Storage

- Store at room temperature (25 ± 3) and under low humidity (RH lower than 50%).

5.3 Static Electricity

- Static electricity or surge voltage damages the LEDs. It is recommended to use a wrist band or an anti-electrostatic glove when handling the LEDs.

5.4 Soldering Conditions

- Hand soldering should be performed at temperatures under 300 and less than 3 seconds. Soldering should be performed at leads no closer than 3mm from the base of epoxy bulb.
- Reflow soldering should be performed at the peak temperature under 240 and less than 10 seconds.

5.5 Cleaning

- It is recommended to use isopropyl alcohol as a solvent for cleaning the LEDs. When using other solvents, it should be confirmed before hand whether the solvents dissolve the resin or not. Freon solvent should not be used to clean the LEDs because of worldwide regulations.
- Do not clean the LEDs by the ultrasonic. When it is absolutely necessary, the influence of ultrasonic cleaning on the LEDs depends on the factors such as ultrasonic power and the assembled condition. Before cleaning pre-test should be done to confirm will not cause any damage to the LEDs.

5.6 Others

- Care must be taken to ensure that the reverse voltage will not exceed the absolute maximum rating when using the LEDs with matrix drive.
- These LEDs described in this spec. sheets are intended to be used for ordinary electronic equipment. Potential applications of these LED lamps include displays or backlighting for in-door instruments or mobile gear.
- Any conditions for pulse operation for LED over I_{fpm} are not recommended.
- The formal specifications must be exchanged and signed by both parties before large volume purchase begins.
- The appearance and specifications of the product may be modified for improvement without notice.